## IT & OT:

## The essential relationship in digital manufacturing

It might seem like Information Technology (IT) and Operational Technology (OT) professionals come from different worlds.

But if manufacturers want to achieve the potential of the industrial Internet of Things, these two functions have to work together effectively.





**Charged with:** Keeping corporate functions and business applications running smoothly.

Manages: Software, networks and data centers, often with frequent patches, updates, and changes.

Concerned about: Security and enterprisewide analytics.

"Their legacy and

**Misconceptions about OT:** 

proprietary systems are difficult to connect to!"

"They leave us

vulnerable to cybersecurity attacks!"

manufacturing processes run safely and effectively. Manages: Physical assets and

**Charged with:** Ensuring

technology to support operations, generally with a long product lifecycle. Concerned about: Uptime,

safety, quality, and operational effectiveness.

**Misconceptions about IT:** 

"They just don't understand the reality of the factory floor."

> "If they make a mistake, it could shut us down, and cost us millions!"

## IT and OT have different priorities.

IT generally relies on the security triad - Confidentiality, Integrity, and Availability, in that order. OT reverses that order.



secure. We must avoid a cybersecurity attack at all costs." **Integrity:** "We need strict control over our data to avoid errors or tampering."

our company's proprietary data

get back up and running." Cybersecurity

Availability: "Once we're

confident that everything is

secure and accurate, we can



smoothly. Let's keep planned downtime to a minimum and eliminate unplanned downtime." **Integrity:** "We have to be able to trust the readings we're getting."

**Confidentiality:** "Keeping data

proprietary systems are unlikely

safe is important, but our

important thing is to keep

everything up and running

to be hacked anyway. Security by obscurity!" Overall Equipment Effectiveness







Smart Manufacturing.





effectiveness

cvcle time

48.9% **Decrease Decrease** Increase **Decrease Decrease Increase** in the defect in unplanned in new product in original in annual in inventory energy costs rate down time turns introduction equipment

Want to learn more?

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